



## **Product Description**

Techneglas UHTR-F is a solid, flake resin for high temperature FRP panel fabrication, designed to handle service temperatures ranging from 500°F to up to 1832°F (260°C – 1000°C) with little to no weight loss.

Techneglas UHTR-F resin may be used with common fiber reinforcements, including:

Carbon fiber Glass Fiber Silica Basalt

Techneglas UHTR-F resin is used to prepare FRP composite panels that will be used in applications where operation temperatures range from 500°F to 1832°F and does not require a post-cure cycle at, or above the anticipated service temperature of the fabricated parts.

#### **Cure Guidelines**

Techneglas UHTR-F can be thermally cured or catalyzed with the following:

- Titanium (IV) Butoxide at 2-3 wt%
  - o Cures at 150°C in 1-2 hrs, post-cure as needed
- N-(2-Aminoethyl)-3-aminopropyltrimethoxysilane at 1-2 wt%
  - Sets up at room temp ~24-48 hrs
  - Cure at 150°C in 1-2 hrs, post-cure as needed
- Thermally:
  - Cure at 225°C for 2-3 hrs followed by post-cure as needed

# **Product Data**

#### **Uncured Techneglas UHTR-F**

Appearance	White solid
Melting Point	100°C
Resin Content	>99%
Odor	Slight
V.O.C.	TBD
Density	1.2 g/mL (10.0 lb/gal)
Liquid Ignition Temperature	>300°C

### Storage

Techneglas UHTR should be refrigerated and has a shelf-life of 6 months from the date of manufacturing.

# **Safety Notes**

Comprehensive instructions are given in the corresponding Safety Data Sheets which are available upon request or at www.techneglas.com.

