

Standard Glass Resin Cure Schedule

	Time (min)	Temperature (°C)
GR-100F	30-60	200
GR-150F	60	200
GR-630S	60	300-325
GR-650F	45	150
GR-908F	120-180	200
GR-950F	60	350

Degree of cure is a function of both time and temperature

Tetramethylammonium hydroxide can be used to reduce the cure time and temperature of GR-650 resins

Phenylphosphonic acid is an effective catalyst for phenyl Glass Resins